

XELAPACK

The image features a central graphic of three Xela Pack units. On the left is a white plastic unit, in the middle is a brown cardboard unit, and on the right is a silver foil unit. Above the cardboard unit is a white outline of the same shape. To the right of the units is a white circle containing a 3x3 grid of black dots. The background is a gradient from green on the left to blue on the right, with various abstract shapes like a vertical bar at the top and a curved shape on the left.

The environmentally conscious Xela Pack is used as a sample, trial, or small retail packaging option for liquids and viscous products as well as pills, powders and granulated products. It is used for health and beauty aids, cosmetics and personal care products, household products, food and beverage products, dietary supplements, and much more.

The Xela Pack is a paper/foil/poly or paper/poly packet that is constructed using up to 85% paper, offering excellent barrier capabilities for a large variety of product types. Each pack has an easy bend-and-tear tab to open, and is ideal for single- or multi-dose applications. The Xela Pack comes in sizes ranging from 1.5ml - 30ml, with many options available such as stand-up bottoms, wide mouth tabs, and more.

1.5ML



10ML



15ML



5ML



30ML



ORIGINAL RECIPE

24ML



12ML



ENVIRONMENTAL ADVANTAGES

REDUCTION IN PLASTIC & PACKAGING MATERIAL

Xela Packs require about 90% less plastic and 50% less material overall than bottles and tubes of the same capacity.

RECYCLED MATERIAL

Xela Packs are 75% paper constructed and can be made using 100% PCR. All boxes used for shipping are 100% PCR.

ENERGY CONSERVATION

Xela Packs require about 20% less space before use than bottles and weigh 50% less than bottles. Because of this, the Xela Pack reduces cardboard, shrink wrap, pallets, fuel, and other materials related to shipping.

FULLY COLLAPSIBLE AFTER USE

Xela Packs allow 99% of product to be dispensed compared to 80% with bottles and tubes, resulting in a reduction of product waste, material waste, and overall waste.

WIND ENERGY COMMITTED

Xela Pack offsets 100% of the electricity we use with clean, renewable wind energy.

WATER-SOLUBLE INK & VARNISH

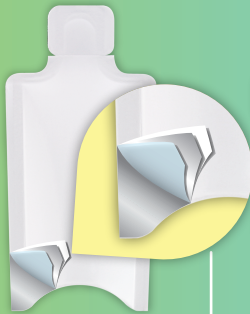
Xela Packs are printed using water-soluble ink and varnish to eliminate harmful pollutants.

RESPONSIBLY SOURCED

Xela Pack's standard material is SFI certified, and made using FSC sourced fibers.

MATERIAL OPTIONS

All current Xela Pack material options are **RECYCLABLE WITH PAPER***



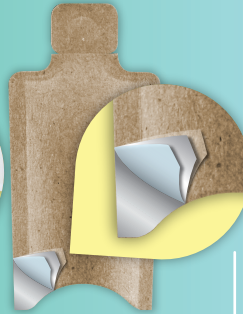
STANDARD

- Sustainably sourced virgin fibers coated on one side
- Aluminum Foil
- LLDPE Poly Layers



WHITE RECYCLED

- 100% Recycled Paper
 - 64.4% Post-Consumer
 - 35.4% Post-Industrial
- Aluminum Foil
- LLDPE Poly Layers



KRAFT

- 100% Post-Consumer Recycled Paper
- Aluminum Foil
- LLDPE Poly Layers



ALOX NON-FOIL

- Sustainably sourced virgin fibers coated on two sides
- Foil Free
- Aluminum oxide coated poly barrier



*A TruCycle Assessment by RRS confirmed the Xela Pack to be RECYCLABLE WITH PAPER Where Facilities Exist.

Xela Pack's ALOX material has been evaluated to be RECYCLABLE WITH PAPER, Level B, and in compliance with the EN 13430 (European) standard.

Xela Pack's LLDPE/Standard and White Recycled material options have been evaluated to be RECYCLABLE WITH PAPER, Level C, and in compliance with the EN 13430 (European) standard.

SECONDARY PACKAGING

Secondary Packaging refers to the many types of secondary options we offer to complement the Xela Pack. These include items like sample mailers, POP displays, product cards, neck bands, and much more.



CERTIFICATIONS & QUALIFICATIONS

ISO 9001:2015 CERTIFIED

Xela Pack has been awarded ISO 9001:2015 certification, demonstrating our commitment to quality, which is embraced by our company at every level.

EN 13430 COMPLIANT

All current Xela Pack material options have been evaluated by Centro Qualita Carta to be RECYCLABLE WITH PAPER, Level C or Level B, in compliance with the EN 13430 (European) standard.

SQF CERTIFIED

Xela Pack is SQF Certified by INTERTEK SAI Global.

GMP CERTIFIED BY NSF

Xela Pack is certified by NSF International for Dietary Supplements. NSF/ANSI 455-2

ORGANIC CERTIFIED

Xela Pack is certified to handle USDA organic products.

KOSHER COMPLIANT

Xela Pack is capable of handling kosher products.

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VIEW OUR
ENTIRE
DIGITAL
CATALOG!



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